



unit: INCH

L LENGTH TOLERANCE	> 5/8" to ≤ 1-1/2"	+ 0	- 0.05
	> 1-1/2" to ≤ 2-3/4"	+ 0	- 0.06
	> 2-3/4"	+ 0	- 0.09

S THREAD LENGTH	< 2-1/2"	Full Thread
	≥ 2-1/2"	2" ± 0.1

SCREW	M PUNCH		Q DRIVE DEPTH	A HEAD DIAM.	E BODY DIAM.	D THREAD DIAM.	THREAD PER INCH	TORK INCH/ POUND
# 6	# 2	Min	0.104	0.315	0.103	0.142	9	24
		Max	0.125	0.335	0.108	0.153		
# 7	# 2	Min	0.104	0.315	0.112	0.155	9	30
		Max	0.125	0.335	0.117	0.166		
# 8	# 2	Min	0.104	0.315	0.121	0.168	8	39
		Max	0.125	0.335	0.126	0.179		

Drywall screw, Bugle Head, Phillips drive, Coarse thread Type-W, Black Phosphate
 Screw must be made using steel 1013 ~ 1022 case hardened

Date: 28 janvier 2016

Done by: P.B