



**INDUSTRIAL-**  
strength adhesion.

**BOTTOM-LINE**  
efficiency.



**3M™ Woodworking & Furniture 20 Spray Adhesive**  
**3M™ Multi-Purpose 27 Spray Adhesive**

### Versatile spray adhesives from the leader in adhesive technology.

3M™ Series 20 Aerosol Spray Adhesives are designed for industrial applications where keeping component costs down is key to the competitiveness of your product lines. Developed by a company you've known and trusted for years, these convenient general-purpose sprays deliver nearly all the performance of premium adhesives in two versatile, economical products. They're ideal for a wide range of woodworking, furniture, general industrial, manufacturing and construction applications.

- Meet CARB/OTC VOC requirements
- Low soak-in formulas with greater heat resistance than competitive adhesives ensure end-product quality
- Long open times help reduce waste and keep assembly lines moving
- High-solid formulas ensure better coverage

# Finally, High Quality Performance Meets Economy.



- 3M™ Woodworking & Furniture 20 Spray Adhesive**  
 High strength, fast-grabbing adhesive forms powerful, permanent bonds in woodworking and other furniture applications.
- Fast grab
  - Bonds laminates, metals, plastics and more
  - Foam tearing strength
  - Variable width lace spray pattern ensures precise placement



*3M™ Woodworking & Furniture 20 Spray Adhesive is a high strength adhesive ideal for bonding laminates, veneers and many other woodworking projects.*



- 3M™ Multi-Purpose 27 Spray Adhesive**  
 Extremely versatile adhesive is ideal for bonding paper, cardboard, fabrics, soft foams and many other lightweight materials.
- Fast tack
  - Lightweight applications
  - Mist spray pattern



*3M™ Multi-Purpose 27 Spray Adhesive bonds a wide variety of lightweight materials, including fabrics, plastics, flexible foams, paper, cardboard and thin-gauge metals.*

## Product Information

Properties	3M™ Woodworking & Furniture 20 Spray Adhesive	3M™ Multi-Purpose 27 Spray Adhesive
Open Time	1 min. to 30 min.	15 sec. to 10 min.
Heat Resistance °F	210+	140+
T-Peel Strength (PIW)	5.44 kg (12 lbs.)	1.81 kg (4 lbs.)
VOC Content	less than 55%	less than 55%
Approximate Coverage Per Can 1 gram dry wt/sq. ft.	6.13 sq. m. (66 sq. ft.)	7.25 sq. m. (78 sq. ft.)

For more information on 3M's full line of adhesives, including 3M™ Series 20 Aerosol Spray Adhesives, please visit [www.3M.com/adhesives](http://www.3M.com/adhesives) or call 1-800-3M HELPS. (1-800-364-3577)

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