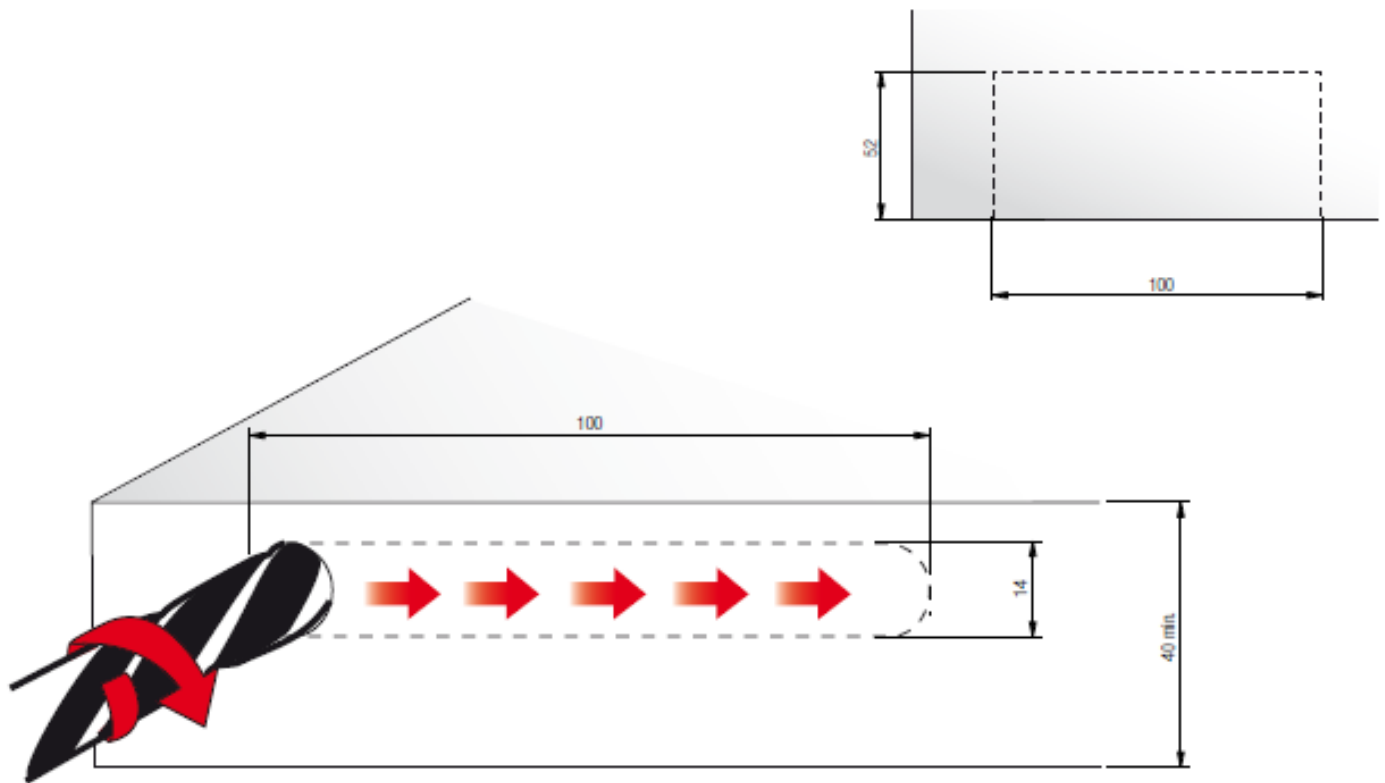
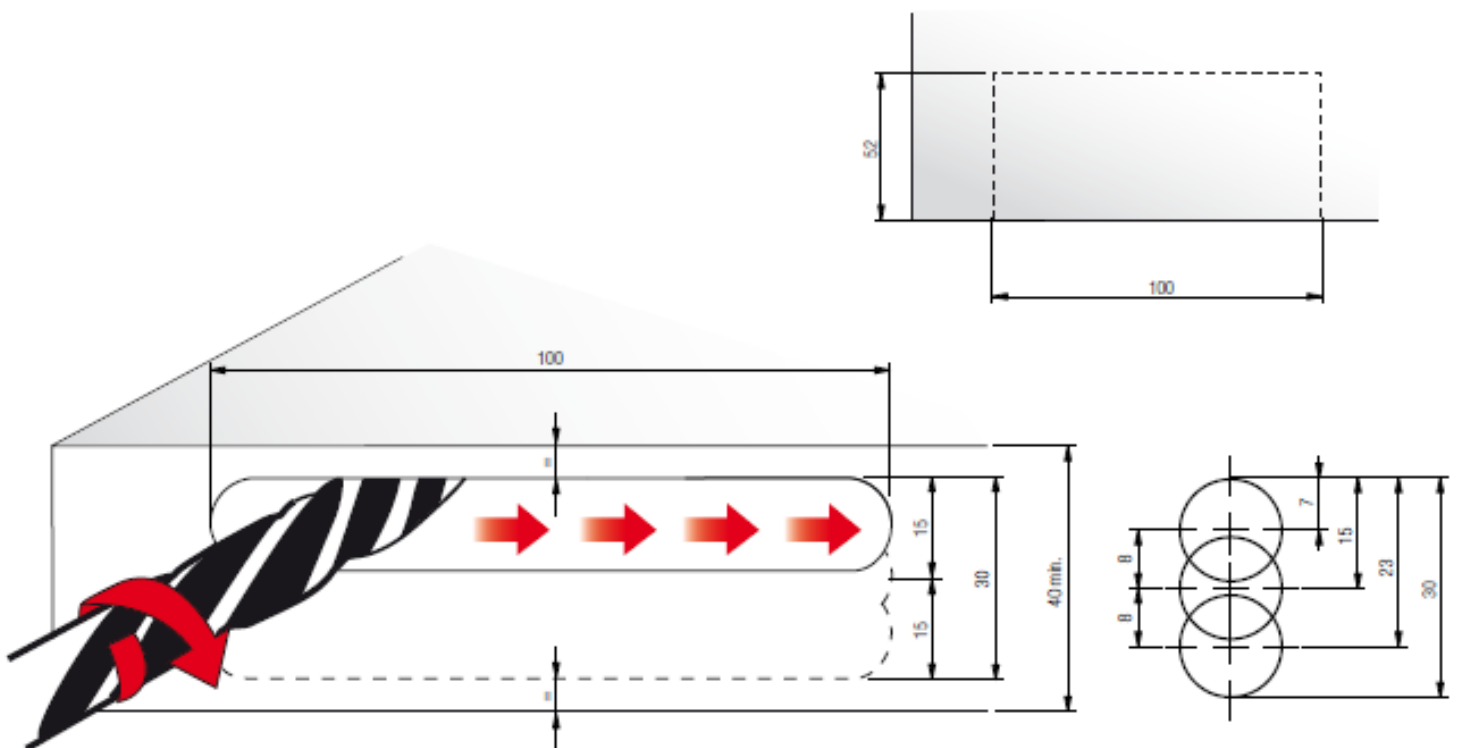


- Drill bit required $\varnothing 14\text{mm}$ for process 1 and 2
- Drill bit required $\varnothing 16\text{mm}$ for process 3

1) Drill horizontally the panel by creating a slot 100 mm wide.



2) Drill horizontally the panel by making a second slot 100 mm wide. Hole centre 8 mm between the first and the second drilling.



3) Drilling 290 mm deep centered horizontally and vertically.

