



<b>L</b> LENGHT TOLERANCE	> 5/8" to ≤ 1-1/2"	+0	-0,05
	> 1-1/2" to ≤ 2-3/4"	+0	-0,06
	> 2-3/4"	+0	-0,09

<b>S</b> THREAD	< 1"	Full Thread
	≥ 1"	2/3 Thread

SCREW	M PUNCH		Q DRIVE DEPTH	A HEAD DIAM.	E BODY DIAM.	D THREAD DIAM.	T POINT LENGTH.	THREAD PER INCH	TORK INCH/ POUND
# 6	# 1	Min	0,050	0,244	0,103	0,142	0,300	12	24
		Max	0,065	0,279	0,108	0,153	0,375		
# 8	# 2	Min	0,060	0,292	0,121	0,168	0,375	10	39
		Max	0,075	0,332	0,126	0,179	0,450		

Flat countersunk head with 4 nibs, Square recessed, Coarse thread, Type-17, Black Phosphate

Date : 10 janvier 2014

Done by : P.B