



Titebond Melamine Glue

Product # 15004016

Volume 1 gal.

DESCRIPTION

Titebond Melamine Glue is designed for bonding wood, particleboard, MDF and other porous substrates to synthetic materials such as melamine, vinyl, HPL and metals. Offers a fast initial tack, but has a long open time for accurate alignment of working materials.

Titebond Melamine Glue is a water-based adhesive that is nonflammable, low-odor, clear-drying and that cleans up with water. This adhesive's thicker formulation offers fewer runs and drips, making it easier to use and more effective for precise assemblies.

ADVANTAGES AND BENEFITS

- Bonds melamine, vinyl coated products, and HPL to porous materials - Thicker formulation: fewer runs and drips - Fast-setting - Excellent strength - Dries clear - Long open time - Fast initial tack

TECHNICAL SPECIFICATIONS

Product #	15004016
Recommended Use	Interior, Bonding Porous Surface to Non-Porous Surface
Color Before Application	White
Dried Film	Clear
Open Time	11 to 30 minutes
Viscosity	12 000 cps
Brand	Titebond®
Features	Fast Setting, Non-Flammable
VOC Concentration (EPA Method 24)	3 grams per liter
Standards and Certifications	ASTM D-4236
Solid Content (Approx.)	57%
Base	Specialized Vinyl Acetate Emulsion
pH	4.0
Freeze/Thaw Stability	Unstable

APPLICATION

- Bonding wood, particleboard, MDF and other porous substrates to synthetic materials such as melamine, vinyl, HPL and metals

IMPORTANT INFORMATION

Make sure that all visible surfaces are cleaned with water and wiped with a dry cloth, as glue residue cannot be removed once dry.
KEEP FROM FREEZING - Conforms to ASTM D-4236

PRODUCT PHOTOS

