



## Titebond Melamine Glue

### Volume

16 oz

1 gal.

5 gal.

### DESCRIPTION

Titebond Melamine Glue is designed for bonding wood, particleboard, MDF and other porous substrates to synthetic materials such as melamine, vinyl, HPL and metals. Offers a fast initial tack, but has a long open time for accurate alignment of working materials.

Titebond Melamine Glue is a water-based adhesive that is nonflammable, low-odor, clear-drying and that cleans up with water. This adhesive's thicker formulation offers fewer runs and drips, making it easier to use and more effective for precise assemblies.

### ADVANTAGES AND BENEFITS

- Bonds melamine, vinyl coated products, and HPL to porous materials - Thicker formulation: fewer runs and drips - Fast-setting - Excellent strength - Dries clear - Long open time - Fast initial tack

### AVAILABLE PRODUCTS

Product #	Volume
15004014	16 oz
15004016	1 gal.
15004017	5 gal.

### TECHNICAL SPECIFICATIONS

Recommended Use	Interior, Bonding Porous Surface to Non-Porous Surface
Color Before Application	White
Dried Film	Clear
Open Time	11 to 30 minutes
Viscosity	12 000 cps
Brand	Titebond®
Features	Fast Setting, Non-Flammable
VOC Concentration (EPA Method 24)	3 grams per liter
Standards and Certifications	ASTM D-4236
Solid Content (Approx.)	57%
Base	Specialized Vinyl Acetate Emulsion
pH	4.0
Freeze/Thaw Stability	Unstable

## APPLICATION

- Bonding wood, particleboard, MDF and other porous substrates to synthetic materials such as melamine, vinyl, HPL and metals

## IMPORTANT INFORMATION

Make sure that all visible surfaces are cleaned with water and wiped with a dry cloth, as glue residue cannot be removed once dry.  
KEEP FROM FREEZING - Conforms to ASTM D-4236

## PRODUCT PHOTOS

